

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

Applicant:	Henryk Oleksy)	Paper No. 2
)	Group Art Unit: 2125
Application:	Serial No. 09/477,858)	Examiner: Alexander J. Kosowski
)	
For:	Process for Contour Control)	
	Machining of Metal Blocks)	
)	
Filed On:	January 5, 2000)	

ABSTRACT

A method of determining machining instructions during machining of a workpiece using a machine having a cutter, the surfaces of the workpiece being defined by a plurality of programmed instructions obtained by trigonometric analysis of the required curvatures of the surfaces.